WHAT IS CLAIMED IS:

- 1. A particle detection unit that detects secondary electrons along an electron flight path, comprising:
 - a detector for detecting the electrons; and
- a suppression grid placed in the electron flight path in front of the detector, the grid being made from a conductive material such that it may receive an applied voltage and the grid operable to transmit to the detector only a fraction of the electrons received at the grid.
- 2. The detection unit of Claim 1, further comprising control electronics for varying the voltage applied to the suppression grid.
- 3. The detection unit of Claim 1, wherein the detector is a microchannel plate.
- 4. The detection unit of Claim 1, further comprising a calibration unit programmed to perform calibration programmed to varied to voltage applied to the suppression unit.
- 5. The detection unit of Claim 1, further comprising a secondary electron emission surface for scattering electrons to be received at the suppression grid.
- 6. The detection unit of Claim 5, wherein the secondary election emission surface is a foil.

7. A method of counting particles, comprising the steps of:

producing secondary electrons at a secondary electron emission surface;

receiving the secondary electrons at a detector;

placing a suppression grid in the electron flight

path in front of the detector, the grid being made from a

conductive material; and

applying a voltage to the grid such that the grid is operable to transmit to the detector only a fraction of the electrons received at the grid.

- 8. The method of Claim 7, further comprising the step of setting the applied voltage to receive a known percentage of the electrons.
- 9. The method of Claim 7, further comprising the step of periodically scanning a range of voltages applied to the suppression grid.
- 10. The method of Claim 9, further comprising the steps of storing data representing a count of the electrons received at the grid as a function of voltage applied to the grid and of comparing measured data to the stored data.
- 11. The method of Claim 9, further comprising the steps of measuring counts of the electrons received at the grid as a function of their energy, and of comparing the measured data to stored calibration data.

- 12. The method of Claim 9, further comprising the step of measuring counts of the electrons received at the grid as a function of their species, and of comparing the measured data to stored calibration data.
- 13. The method of Claim 9, wherein the steps are repeated at a second detector.
- 14. The method of Claim 13, further comprising the steps of using measured data from two detectors for calibration purposes.

- 15. A time-of-flight mass spectrometer that receives particles, comprising:
- a foil for transmitting the particles and producing secondary electrons from the particles at the output side of the foil;
- a start detector for counting electrons generated from the foil;
- a stop detector for counting particles transmitted through the foil; and

for at least one of the detectors, a suppression grid placed in the particle flight path in front of the detector, the grid being made from a conductive material such that it may receive an applied voltage and the grid operable to transmit to the detector only a percentage of the particles received at the suppression grid.

- 16. The spectrometer of Claim 15, wherein the suppression grid is in front of the start detector.
- 17. The spectrometer of Claim 15, wherein the suppression grid is in front of the stop detector.
- 18. The spectrometer of Claim 15, further comprising control electronics for varying the voltage applied to the suppression grid.
- 19. The spectrometer of Claim 15, wherein the detector is a microchannel plate.

 20. The spectrometer of Claim 15, further comprising a calibration unit programmed to perform calibration programmed to varied to voltage applied to the suppression unit.

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21. The spectrometer of Claim 15, further comprising a control unit for applying voltage to the foil.